


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	RA-31273	BRACKET
2	1	RA-31321	ARM, TAKE UP
3	1	RA-31643	STUD
4	1	PB-401	BUSHING
5	1	WR-15366	SPRING PIN
6	1	RM-1239	SPRING STUD ANCHOR
7	2	RA-40101	BEARING
8	1	LO-7721	WASHER
9	1	RA-40192	STEP AP203

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
10	1	MAR-008.00027	SOCKET HEAD CAP SCREW, 1/4-20
11	1	MAR-008.00005	1/4-20 NUT
12	2	MAR-008.00031	SOCKET HEAD CAP SCREW, 1/4-20
13	1	MAR-008.00057	NUT
14	1	MAR-010.00102	COLLAR
15	1	AOF-2251	SPRING, TENSION

MATERIAL	HEAT TREAT	DATE	 MARATHON CUTTING DIE DIES MADE FOR THE LONG RUN 2340 Foster Ave Wheeling, IL 60090 phone: 847-398-5165 / fax: 847-398-5195 www.MarathonCuttingDie.com
FINISH	CHECKED	DRAWN BY MikeF	
MACHINING TOLERANCE UNLESS SPECIFIED INCH METRIC X = +/- 0.010 +/- 0.25 X.X = +/- 0.010 +/- 0.13 X.XX = +/- 0.010 +/- 0.08 X.XXX = +/- 0.005 +/- 0.02 X.XXXX = +/- 0.0005 ANG. = +/- 0.5 DEG		PROJECT	
TITLE TAKEUP, GUMMER DRIVE CHAIN			QTY.
SCALE	REV	SIZE B	DWG. NO. SA-RA-3102
			SHEET 1 of 1