


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	RA-30450	SHAFT
2	2	RA-30424	BEARING
3	2	MAR-010.00030	STEP AP203
4	2	MAR-010.00025	WOODRUFF KEY, #18
5	1	RA-30440	WHEEL
6	1	RA-30441	WHEEL
7	1	RA-31558	WHEEL
8	1	RA-31552	WHEEL
9	1	RA-30438	WHEEL
10	3	RA-31553	WHEEL
11	1	RA-31559	WHEEL
12	1	RA-30435	WHEEL
13	10	MAR-008.00053	SET SCREW
14	1	RA-30855 RA-30856	VALVE SET
15	1	RA-91008	VACUUM FITTING
16	4	RA-10220	ALIGNMENT PINS
17	1	RA-30474 RA-30475	VALVE SEAL SET
18	1	RA-30433	VALVE ROTOR
19	1	RA-30429	STATOR GUIDE
20	3	RA-50427 RA-50422	SPRING PLUNGER
21	1	RA-30442	GEAR, LH HELIX
22	1	MAR-008.00026	SOCKET HEAD SCREW

MATERIAL	HEAT TREAT	DATE	 MARATHON CUTTING DIE DIES MADE FOR THE LONG RUN 2340 Foster Ave Wheeling, IL 60090 phone: 847-398-5165 / fax: 847-398-5195 www.MarathonCuttingDie.com	
FINISH	CHECKED	DRAWN BY MikeF		
ALL DIMENSIONS IN INCHES TOLERANCE UNLESS OTHERWISE SPECIFIED FRAC. = +/- 1/64 X.XX = +/- 0.010 X.XXX = +/- 0.005 X.XXXX = +/- 0.0005 ANG. = +/- 0.5 DEG	PROJECT		QTY.	
TITLE CANTED TRANSFER SHAFT ASSY			DWG. NO. SA-RA-3002	
SCALE		REV	SIZE C	SHEET 1 of 1