


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	RA-10157	IDLER GEAR SHAFT
2	1	OS-1513	WASHER
3	2	RA-50163	BEARING
4	1	MAR-008.00026	SOCKET HEAD SCREW, 3/8-16
5	1	MAR-010.00074	RETAINING RING
6	1	RA-10156	O-RING

MATERIAL	HEAT TREAT	DATE	 MARATHON CUTTING DIE DIES MADE FOR THE LONG RUN 2340 Foster Ave Wheeling, IL 60090 phone: 847-398-5165 / fax: 847-398-5195 www.MarathonCuttingDie.com
FINISH	CHECKED	DRAWN BY MikeF	
MACHINING TOLERANCE UNLESS SPECIFIED INCH METRIC X = +/- 0.010 +/- 0.25 X.X = +/- 0.010 +/- 0.13 X.XX = +/- 0.010 +/- 0.08 X.XXX = +/- 0.005 +/- 0.02 X.XXXX = +/- 0.0005 ANG. = +/- 0.5 DEG	PROJECT		
	TITLE IDLER ASSEMBLY		QTY.
	SCALE	REV	SIZE B
			SHEET 1 of 1